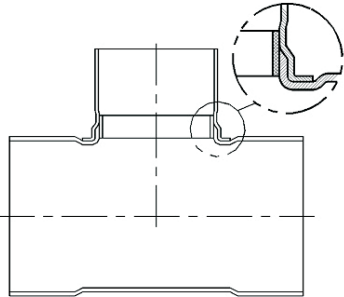


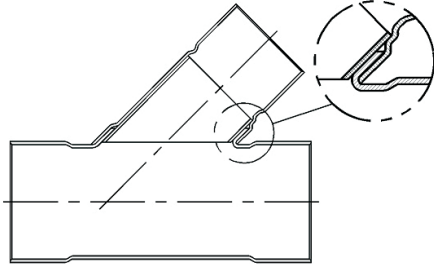
Section 1

SCH40 (IPS) Pressure Pressure Solvent Weld Fittings

NACO Industries certifies that our Schedule 40 Pressure PVC (Poly Vinyl Chloride) Fittings meet or exceed applicable ASTM standards, and/or materials used in the manufacturing process meet or exceed applicable ASTM standards. For a list of these standards, please contact our corporate office.



You will find our Triple Wall Design on all Fabricated Pressure Rated Tees. Provides the greatest hoop strength to the critical branch area of a fabricated tee.



You will find our Triple Wall Design on all Fabricated Pressure Wyes. Provides the greatest hoop strength to the critical branch area of a fabricated Wye.


NACO Industries
395 West 1400 North
Logan, UT 84341
Phone 435-753-8020
Toll Free 800-445-4151
Fax 435-752-7041
(Corporate)

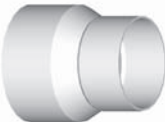

Before installing any PVC piping or fitting product, you should consult a qualified Project Engineer with experience designing PVC piping, and/or drainage systems. NACO Industries does not assume the responsibility of the Engineer. DO NOT use NACO Industries' fittings to transport or store compressed air or gases, or test thermoplastic piping systems with compressed air or gases.



NACO Industries, a Division of Heritage Products Group, Inc.


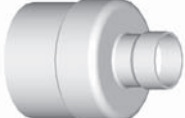


SCH40 (IPS) Pressure Solvent Weld

Item:	Size:	Part Number:	List Price:
Coupler Soc x Soc			
	6	0424-0601	\$29.35
	8	0424-0801	\$53.48
	10	0424-1001	\$71.66
	12	0424-1201	\$87.23
	14	0424-1401	\$135.77
	16	0424-1601	\$151.60
	18	0424-1801	\$258.51
	20	0424-2001	\$453.17
	24	0424-2401	\$625.32

Item:	Size:	Part Number:	List Price:
Reducer Soc x Soc			
	6 x 4	0432-5321	\$37.00
	8 x 4	0432-5821	\$84.34
	8 x 6	0432-5851	\$69.73
	10 x 4	0432-6241	\$134.00
	10 x 6	0432-6261	\$124.60
	10 x 8	0432-6281	\$98.00
	12 x 4	0432-6641	\$268.45
	12 x 6	0432-6661	\$246.29
	12 x 8	0432-6681	\$212.22
	12 x 10	0432-6701	\$143.25
	14 x 4	0432-6941	\$427.14
	14 x 6	0432-6961	\$391.82
	14 x 8	0432-6981	\$402.75
	14 x 10	0432-7001	\$318.00
	14 x 12	0432-7021	\$240.15
	16 x 4	0432-7541	\$465.47
	16 x 6	0432-7561	\$460.78
	16 x 8	0432-7581	\$354.25
	16 x 10	0432-7601	\$369.95
	16 x 12	0432-7621	\$301.25
	16 x 14	0432-7641	\$288.20
	18 x 4	0432-7841	\$742.50
	18 x 6	0432-7861	\$676.20
	18 x 8	0432-7881	\$633.13
	18 x 10	0432-7901	\$566.78
	18 x 12	0432-7921	\$450.78
	18 x 14	0432-7941	\$418.90
	18 x 16	0432-7961	\$425.30
	20 x 4	0432-8141	\$1,088.93
	20 x 6	0432-8161	\$905.40
20 x 8	0432-8181	\$889.20	
20 x 10	0432-8201	\$855.40	
20 x 12	0432-8221	\$822.50	
20 x 14	0432-8241	\$770.80	
20 x 16	0432-8261	\$706.00	
20 x 18	0432-8281	\$642.00	
24 x 4	0432-9041	\$1,701.96	
24 x 6	0432-9061	\$1,612.50	
24 x 8	0432-9081	\$1,484.50	
24 x 10	0432-9101	\$1,353.50	
24 x 12	0432-9121	\$1,332.75	
24 x 14	0432-9141	\$1,280.70	
24 x 16	0432-9161	\$1,231.90	
24 x 18	0432-9181	\$1,090.00	
24 x 20	0432-9201	\$980.42	


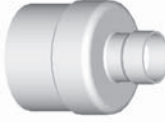

Item:	Size:	Part Number:	List Price:
Eccentric Reducer Soc x Soc			
	6 x 4	0435-5321	\$36.10
	8 x 4	0435-5821	\$74.33
	8 x 6	0435-5851	\$60.10
	10 x 4	0435-6241	\$141.95
	10 x 6	0435-6261	\$130.28
	10 x 8	0435-6281	\$122.33
	12 x 4	0435-6641	\$264.10
	12 x 6	0435-6661	\$216.55
	12 x 8	0435-6681	\$143.78
	12 x 10	0435-6701	\$124.80
	14 x 6	0435-6961	\$440.30
	14 x 8	0435-6981	\$360.60
	14 x 10	0435-7001	\$328.60
	14 x 12	0435-7021	\$180.95
	16 x 8	0435-7581	\$358.90
	16 x 10	0435-7601	\$322.70
	16 x 12	0435-7621	\$302.60
	16 x 14	0435-7641	\$284.95
	18 x 10	0435-7901	\$598.05
	18 x 12	0435-7921	\$540.93
	18 x 14	0435-7941	\$478.75
	18 x 16	0435-7961	\$385.83
	20 x 12	0435-8221	\$1,086.15
	20 x 14	0435-8241	\$1,017.28
	20 x 16	0435-8261	\$932.80
	20 x 18	0435-8281	\$848.33
	24 x 14	0435-9141	\$1,690.48
	24 x 16	0435-9161	\$1,625.35
24 x 18	0435-9181	\$1,439.68	
24 x 20	0435-9201	\$1,294.38	






Item:	Size:	Part Number:	List Price:
Reducer Spigot x Soc			
	8 x 4	0432-58231	\$109.41
	8 x 6	0432-58531	\$77.60
	10 x 4	0432-62431	\$167.82
	10 x 6	0432-62631	\$155.51
	10 x 8	0432-62831	\$122.30
	12 x 4	0432-66431	\$336.79
	12 x 6	0432-66631	\$300.61
	12 x 8	0432-66831	\$242.24
	12 x 10	0432-67031	\$182.85
		14 x 4	0432-69431
14 x 6		0432-69631	\$431.00
14 x 8		0432-69831	\$506.30
14 x 10		0432-70031	\$382.29
14 x 12		0432-70231	\$320.20
16 x 4		0432-75431	\$604.39
16 x 6		0432-75631	\$598.38
16 x 8		0432-75831	\$460.97
16 x 10		0432-76031	\$479.93
16 x 12		0432-76231	\$391.63
16 x 14	0432-76431	\$374.18	
18 x 4	0432-78431	\$964.39	
18 x 6	0432-78631	\$878.08	
18 x 8	0432-78831	\$822.29	
18 x 10	0432-79031	\$735.04	

Non-stocked fittings are non-returnable



SCH40 (IPS) Pressure Solvent Weld






Item:	Size:	Part Number:	List Price:
Reducer Spigot x Soc - Continued			
 1 & 2 Step	18 x 12	0432-79231	\$585.10
	18 x 14	0432-79431	\$543.14
	18 x 16	0432-79631	\$552.55
	20 x 4	0432-81431	\$1,414.72
	20 x 6	0432-81631	\$1,176.09
	20 x 8	0432-81831	\$1,155.96
	20 x 10	0432-82031	\$1,111.16
	20 x 12	0432-82231	\$1,068.78
	20 x 14	0432-82431	\$1,001.69
	20 x 16	0432-82631	\$917.23
 Multi-step	20 x 18	0432-82831	\$834.04
	24 x 4	0432-90431	\$2,211.23
	24 x 6	0432-90631	\$2,095.49
	24 x 8	0432-90831	\$1,929.13
	24 x 10	0432-91031	\$1,758.25
	24 x 12	0432-91231	\$1,731.49
	24 x 14	0432-91431	\$1,664.71
	24 x 16	0432-91631	\$1,600.11
	24 x 18	0432-91831	\$1,417.01
	24 x 20	0432-92031	\$1,274.26
Flush Reducer Bushing Spigot x Soc			
 IPS SCH80 Material	10 x 4	0833-62431	\$501.98
	10 x 6	0833-62631	\$363.55
	10 x 8	0833-62831	\$167.94
	12 x 4	0833-66431	\$680.10
	12 x 6	0833-66631	\$439.93
	12 x 8	0833-66831	\$425.65
	12 x 10	0833-67031	\$195.82
	14 x 4	0833-69431	\$969.83
	14 x 6	0833-69631	\$863.53
	14 x 8	0833-69831	\$618.70
	14 x 10	0833-70031	\$372.84
	14 x 12	0833-70231	\$185.35
	16 x 4	0833-75431	\$1,107.93
	16 x 6	0833-75631	\$1,028.80
	16 x 8	0833-75831	\$810.45
	16 x 10	0833-76031	\$587.10
	16 x 12	0833-76231	\$346.50
	16 x 14	0833-76431	\$338.50
	18 x 4	0833-78431	\$1,832.73
	18 x 6	0833-78631	\$1,744.13
	18 x 8	0833-78831	\$1,597.98
	18 x 10	0833-79031	\$1,311.75
	18 x 12	0833-79231	\$835.90
	18 x 14	0833-79431	\$815.95
	18 x 16	0833-79631	\$416.60
	20 x 4	0833-81431	\$2,498.04
	20 x 6	0833-81631	\$2,433.10
	20 x 8	0833-81831	\$2,250.35
20 x 10	0833-82031	\$2,083.18	
20 x 12	0833-82231	\$1,847.15	
20 x 14	0833-82431	\$1,518.83	
20 x 16	0833-82631	\$1,191.70	
20 x 18	0833-82831	\$648.02	

Item:	Size:	Part Number:	List Price:
Flush Reducer Bushing Spigot x Soc - Continued			
 IPS SCH80 Material	24 x 4	0833-90431	\$3,478.88
	24 x 6	0833-90631	\$3,397.34
	24 x 8	0833-90831	\$3,294.00
	24 x 10	0833-91031	\$2,893.33
	24 x 12	0833-91231	\$2,610.05
	24 x 14	0833-91431	\$2,445.78
	24 x 16	0833-91631	\$2,312.08
	24 x 18	0833-91831	\$2,041.81
	24 x 20	0833-92031	\$1,717.50
	End Cap x Soc		
	6	0447-0601	\$28.41
	8	0447-0801	\$71.37
	10	0447-1001	\$132.95
	12	0447-1201	\$193.25
	14	0447-1401	\$242.50
	16	0447-1601	\$289.85
	18	0447-1801	\$510.95
	20	0447-2001	\$775.49
	24	0447-2401	\$1,234.19
	End Plug Cap x Spigot		
	6	0448-0603	\$52.03
	8	0448-0803	\$80.10
	10	0448-1003	\$163.85
	12	0448-1203	\$266.58
	14	0448-1403	\$292.53
	16	0448-1603	\$323.40
	18	0448-1803	\$578.30
	20	0448-2003	\$1,057.70
	24	0448-2403	\$1,407.65
	11 1/4° Elbow Soc x Soc		
	6	0410-0601	\$47.10
	8	0410-0801	\$79.58
	10	0410-1001	\$120.10
	12	0410-1201	\$189.98
	14	0410-1401	\$298.65
	16	0410-1601	\$407.15
	18	0410-1801	\$488.93
	20	0410-2001	\$604.38
	24	0410-2401	\$1,203.80
	15° Elbow Soc x Soc		
	6	0411-0601	\$47.10
	8	0411-0801	\$79.58
	10	0411-1001	\$120.10
	12	0411-1201	\$189.98
	14	0411-1401	\$298.65
	16	0411-1601	\$407.15
	18	0411-1801	\$488.93
	20	0411-2001	\$604.38
	24	0411-2401	\$1,203.80






Other degree elbows available, call for pricing.



SCH40 (IPS) Pressure Solvent Weld

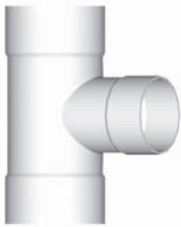
Item:	Size:	Part Number:	List Price:
22 1/2° Elbow Soc x Soc			
	6	0412-0601	\$47.10
	8	0412-0801	\$79.58
	10	0412-1001	\$120.10
	12	0412-1201	\$189.98
	14	0412-1401	\$298.65
	16	0412-1601	\$407.15
	18	0412-1801	\$488.93
	20	0412-2001	\$604.38
	24	0412-2401	\$1,203.80
30° Elbow Soc x Soc			
	6	0413-0601	\$47.10
	8	0413-0801	\$79.58
	10	0413-1001	\$120.10
	12	0413-1201	\$189.98
	14	0413-1401	\$298.65
	16	0413-1601	\$407.15
	18	0413-1801	\$488.93
	20	0413-2001	\$604.38
	24	0413-2401	\$1,203.80
45° Elbow Soc x Soc			
	6	0414-0601	\$38.35
	8	0414-0801	\$116.98
	10	0414-1001	\$183.90
	12	0414-1201	\$194.45
	14	0414-1401	\$408.60
	16	0414-1601	\$540.58
	18	0414-1801	\$571.29
	20	0414-2001	\$740.50
	24	0414-2401	\$1,191.98
60° Elbow Soc x Soc			
	6	0415-0601	\$165.70
	8	0415-0801	\$220.28
	10	0415-1001	\$452.95
	12	0415-1201	\$556.63
	14	0415-1401	\$571.38
	16	0415-1601	\$733.50
	18	0415-1801	\$1,088.00
	20	0415-2001	\$1,460.75
	24	0415-2401	\$1,833.75
90° Elbow Soc x Soc			
	8*	0416-0801	\$118.38
	10*	0416-1001	\$187.55
	12	0416-1201	\$427.68
	14	0416-1401	\$615.50
	16	0416-1601	\$881.35
	18	0416-1801	\$946.10
	20	0416-2001	\$1,431.88
	24	0416-2401	\$2,144.95
	*1-piece sweep 90° elbow design		


Other degree elbows available, call for pricing.

Item:	Size:	Part Number:	List Price:
Adapter Soc x MIPT			
	6	0419-06016	\$31.75
	8	0419-08016	\$71.02
	10	0419-10016	\$143.15
	12	0419-12016	\$200.21
Adapter Soc x FIPT			
	6	0419-06015	\$39.62
	8	0419-08015	\$74.70
	10	0419-10015	\$127.49
	12	0419-12015	\$189.96
Adapter Spigot x MIPT			
	6	0419-06036	\$31.75
	8	0419-08036	\$71.02
	10	0419-10036	\$143.15
	12	0419-12036	\$200.21
Adapter Spigot x FIPT			
	6	0419-06035	\$39.62
	8	0419-08035	\$74.70
	10	0419-10035	\$127.49
	12	0419-12035	\$189.96
Tee Soc x Soc x Soc			
	10 x 4	0401-6241	\$398.77
	10 x 6	0401-6261	\$429.41
	10 x 8	0401-6281	\$442.60
	10 x 10	0401-1001	\$451.03
	12 x 4	0401-6641	\$530.31
	12 x 6	0401-6661	\$559.67
	12 x 8	0401-6681	\$583.81
	12 x 10	0401-6701	\$601.68
	12 x 12	0401-1201	\$636.09
	14 x 4	0401-6941	\$673.05
	14 x 6	0401-6961	\$713.67
	14 x 8	0401-6981	\$752.84
	14 x 10	0401-7001	\$880.07
	14 x 12	0401-7021	\$935.73
	14 x 14	0401-1401	\$990.43
	16 x 4	0401-7541	\$722.46
	16 x 6	0401-7561	\$770.70
	16 x 8	0401-7581	\$846.35
16 x 10	0401-7601	\$922.96	
16 x 12	0401-7621	\$1,075.36	
16 x 14	0401-7641	\$1,285.56	
16 x 16	0401-1601	\$1,433.72	
18 x 4	0401-7841	\$744.78	
18 x 6	0401-7861	\$854.58	
18 x 8	0401-7881	\$936.34	
18 x 10	0401-7901	\$1,114.07	
18 x 12	0401-7921	\$1,155.28	
18 x 14	0401-7941	\$1,523.69	
18 x 16	0401-7961	\$1,632.75	
18 x 18	0401-1801	\$1,741.10	




SCH40 (IPS) Pressure Solvent Weld

Item:	Size:	Part Number:	List Price:
Tee Soc x Soc x Soc - Continued			
	20 x 4	0401-8141	\$940.52
	20 x 6	0401-8161	\$954.82
	20 x 8	0401-8181	\$993.40
	20 x 10	0401-8201	\$1,230.77
	20 x 12	0401-8221	\$1,339.35
	20 x 14	0401-8241	\$1,692.08
	20 x 16	0401-8261	\$1,998.68
	20 x 18	0401-8281	\$2,060.35
	20 x 20	0401-2001	\$2,122.31
	24 x 4	0401-9041	\$1,870.16
	24 x 6	0401-9061	\$1,920.96
	24 x 8	0401-9081	\$2,006.16
	24 x 10	0401-9101	\$2,050.79
	24 x 12	0401-9121	\$2,108.45
	24 x 14	0401-9141	\$2,263.39
	24 x 16	0401-9161	\$2,377.22
	24 x 18	0401-9181	\$2,598.12
	24 x 20	0401-9201	\$2,790.10
	24 x 24	0401-2401	\$2,885.12

Item:	Size:	Part Number:	List Price:
Wye Soc x Soc x Soc - Continued			
	20 x 4	0457-8141	\$956.29
	20 x 6	0457-8161	\$974.54
	20 x 8	0457-8181	\$1,317.76
	20 x 10	0457-8201	\$1,464.67
	20 x 12	0457-8221	\$1,764.68
	20 x 14	0457-8241	\$1,975.31
	20 x 16	0457-8261	\$2,189.95
	20 x 18	0457-8281	\$2,350.80
	20 x 20	0457-2001	\$2,572.80
	24 x 4	0457-9041	\$1,821.46
	24 x 6	0457-9061	\$2,033.74
	24 x 8	0457-9081	\$2,218.42
	24 x 10	0457-9101	\$2,241.71
	24 x 12	0457-9121	\$2,372.63
	24 x 14	0457-9141	\$2,454.35
	24 x 16	0457-9161	\$2,570.10
	24 x 18	0457-9181	\$2,794.40
	24 x 20	0457-9201	\$3,054.80
	24 x 24	0457-2401	\$3,199.20

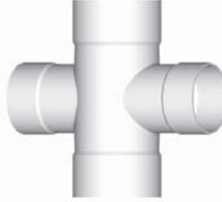
All SCH40 Wyes are pressure rated at 100 psi.

Maximum Internal Pressure Rating at 73° F

Item:	Size:	Part Number:	List Price:
Wye Soc x Soc x Soc			
	6 x 4	0457-5321	\$142.19
	6 x 6	0457-0601	\$151.67
	8 x 4	0457-5821	\$154.30
	8 x 6	0457-5851	\$167.39
	8 x 8	0457-0801	\$229.65
	10 x 4	0457-6241	\$459.28
	10 x 6	0457-6261	\$506.38
	10 x 8	0457-6281	\$542.03
	10 x 10	0457-1001	\$682.64
	12 x 4	0457-6641	\$589.53
	12 x 6	0457-6661	\$592.14
	12 x 8	0457-6681	\$686.27
	12 x 10	0457-6701	\$784.95
	12 x 12	0457-1201	\$928.32
	14 x 4	0457-6941	\$742.43
	14 x 6	0457-6961	\$836.92
	14 x 8	0457-6981	\$958.37
	14 x 10	0457-7001	\$1,070.89
	14 x 12	0457-7021	\$1,198.22
	14 x 14	0457-1401	\$1,314.20
	16 x 4	0457-7541	\$853.46
	16 x 6	0457-7561	\$960.18
	16 x 8	0457-7581	\$1,094.68
	16 x 10	0457-7601	\$1,218.54
	16 x 12	0457-7621	\$1,357.51
	16 x 14	0457-7641	\$1,536.58
	16 x 16	0457-1601	\$1,699.60
	18 x 4	0457-7841	\$879.97
	18 x 6	0457-7861	\$1,018.41
	18 x 8	0457-7881	\$1,257.87
18 x 10	0457-7901	\$1,398.80	
18 x 12	0457-7921	\$1,562.99	
18 x 14	0457-7941	\$1,781.17	
18 x 16	0457-7961	\$1,868.65	
18 x 18	0457-1801	\$2,175.00	

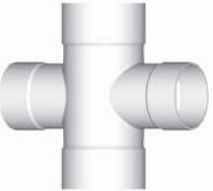
All SCH40 Wyes are pressure rated at 100 psi.



Maximum Internal Pressure Rating at 73° F

Item:	Size:	Part Number:	List Price:
Cross Soc x Soc x Soc x Soc			
	6 x 4	0408-5321	\$304.79
	6 x 6	0408-0601	\$386.36
	8 x 4	0408-5821	\$365.57
	8 x 6	0408-5851	\$416.45
	8 x 8	0408-0801	\$496.95
	10 x 4	0408-6241	\$471.31
	10 x 6	0408-6261	\$505.92
	10 x 8	0408-6281	\$536.95
	10 x 10	0408-1001	\$601.30
	12 x 4	0408-6641	\$533.33
	12 x 6	0408-6661	\$560.46
	12 x 8	0408-6681	\$605.95
	12 x 10	0408-6701	\$689.12
	12 x 12	0408-1201	\$848.66
	14 x 4	0408-6941	\$718.05
	14 x 6	0408-6961	\$843.98
	14 x 8	0408-6981	\$938.15
	14 x 10	0408-7001	\$1,067.43
	14 x 12	0408-7021	\$1,212.90
	14 x 14	0408-1401	\$1,508.40
	16 x 4	0408-7541	\$890.57
	16 x 6	0408-7561	\$964.18
	16 x 8	0408-7581	\$1,128.75
	16 x 10	0408-7601	\$1,216.90
16 x 12	0408-7621	\$1,372.96	
16 x 14	0408-7641	\$1,519.75	
16 x 16	0408-1601	\$1,911.92	
18 x 4	0408-7841	\$965.20	
18 x 6	0408-7861	\$1,031.90	
18 x 8	0408-7881	\$1,316.17	
18 x 10	0408-7901	\$1,522.81	
18 x 12	0408-7921	\$1,634.02	
18 x 14	0408-7941	\$1,891.07	
18 x 16	0408-7961	\$1,948.58	
18 x 18	0408-1801	\$2,175.60	

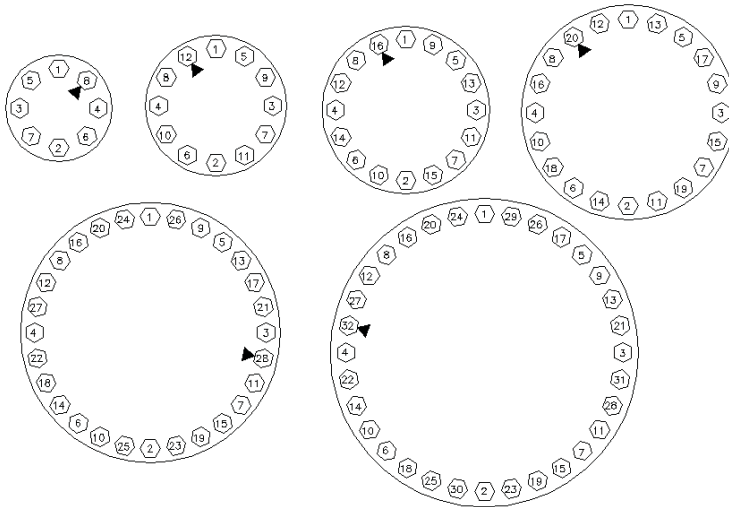


SCH40 (IPS) Pressure Solvent Weld

Item:	Size:	Part Number:	List Price:
Cross Soc x Soc x Soc x Soc - Continued			
	20 x 4	0408-8141	\$1,077.38
	20 x 6	0408-8161	\$1,153.38
	20 x 8	0408-8181	\$1,262.96
	20 x 10	0408-8201	\$2,152.95
	20 x 12	0408-8221	\$2,278.23
	20 x 14	0408-8241	\$2,416.11
	20 x 16	0408-8261	\$2,818.20
	20 x 18	0408-8281	\$3,143.57
	20 x 20	0408-2001	\$3,244.37
	24 x 4	0408-9041	\$1,691.60
	24 x 6	0408-9061	\$1,788.32
	24 x 8	0408-9081	\$1,924.24
	24 x 10	0408-9101	\$2,763.84
	24 x 12	0408-9121	\$2,818.81
	24 x 14	0408-9141	\$2,916.56
	24 x 16	0408-9161	\$3,613.41
24 x 18	0408-9181	\$3,973.35	
24 x 20	0408-9201	\$4,617.52	
24 x 24	0408-2401	\$4,732.06	

Item:	Size:	Part Number:	List Price:
Vanstone Flange x Soc IPS SCH80			
	4	854040-	\$34.77
	6	854060-	\$54.67
	8	854080-	\$89.07
	10	854100-	\$115.31
	12	854120-	\$124.33
	14	0853-14041	\$790.38
	16	0853-16041	\$1,041.55
	18	0853-18041	\$1,222.64
	20	0853-20041	\$1,481.58
	24	0853-24041	\$1,994.87
Vanstone Flange x Spigot IPS SCH80			
	4	856040-	\$35.06
	6	856060-	\$55.15
	8	856080-	\$98.65
	10	856100-	\$115.31
	12	856120-	\$124.33
	14	0853-14043	\$790.38
	16	0853-16043	\$1,041.55
	18	0853-18043	\$1,222.64
	20	0853-20043	\$1,481.58
	24	0853-24043	\$1,994.87

Van Stone Flange Bolt Tightening Sequence



Size	Number of Bolts	Flange Thickness
4	8	1 3/16
6	8	1 5/16
8	8	1 13/32
10	12	1 1/2
12	12	1 5/8
14	12	1/2
16	16	1/2
18	16	1/2
20	20	1/2
24	20	1/2
30	28	1/2
36	32	1/2

4" - 12" Flange Rings are Injection Molded
Fiberglass Reinforced (FRP)

*Stainless Steel Flange Rings 14" - 36" are available. Call for Pricing.

14" - 36" Flange Rings are 1/2" Thick Steel