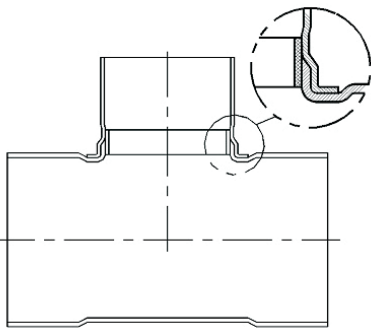




**Section 2**

# SCH80 (IPS) Pressure Solvent Weld Fittings

NACO Industries certifies that our Schedule 80 Pressure PVC (Poly Vinyl Chloride) Fittings meet or exceed applicable ASTM standards, and/or materials used in the manufacturing process meet or exceed applicable ASTM standards. For a list of these standards, please contact our corporate office.



You will find our Triple Wall Design on all Fabricated Pressure Rated Tees. Provides the greatest hoop strength to the critical branch area of a fabricated tee.



You will find our Triple Wall Design on all Fabricated Pressure Wyes. Provides the greatest hoop strength to the critical branch area of a fabricated Wye.


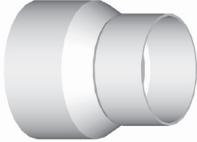
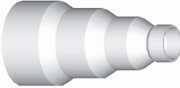
NACO Industries  
395 West 1400 North  
Logan, UT 84341  
Phone 435.753.8020  
Toll Free 800.445.4151  
Fax 435.752.7041  
(Corporate)


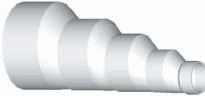
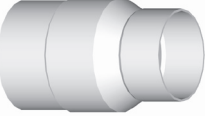

Before installing any PVC piping or fitting product, you should consult a qualified Project Engineer with experience designing PVC piping, and/or drainage systems. NACO Industries does not assume the responsibility of the Engineer. DO NOT use NACO Industries' fittings to transport or store compressed air or gases, or test thermoplastic piping systems with compressed air or gases.

NACO Industries, a Division of Heritage Products Group, Inc.



## SCH80 (IPS) Pressure Solvent Weld

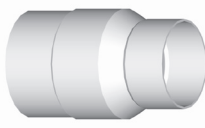

Item:	Size:	Part Number:	List Price:
<b>Coupler Soc x Soc</b>			
	6	0824-0601	\$58.89
	8	0824-0801	\$68.18
	10	0824-1001	\$118.51
	12	0824-1201	\$136.95
	14	0824-1401	\$273.32
	16	0824-1601	\$325.62
	18	0824-1801	\$641.90
	20	0824-2001	\$790.00
	24	0824-2401	\$868.20
<b>Reducer Soc x Soc</b>			
	6 x 4	0832-5321	\$64.55
	8 x 4	0832-5821	\$178.57
	8 x 6	0832-5851	\$167.68
	10 x 4	0832-6241	\$272.74
	10 x 6	0832-6261	\$223.52
	10 x 8	0832-6281	\$201.80
	12 x 4	0832-6641	\$379.75
	12 x 6	0832-6661	\$328.90
	12 x 8	0832-6681	\$254.75
	12 x 10	0832-6701	\$171.21
	14 x 4	0832-6941	\$553.90
	14 x 6	0832-6961	\$467.05
	14 x 8	0832-6981	\$427.38
	14 x 10	0832-7001	\$418.40
	14 x 12	0832-7021	\$251.60
	16 x 4	0832-7541	\$821.05
	16 x 6	0832-7561	\$743.35
	16 x 8	0832-7581	\$652.35
	16 x 10	0832-7601	\$579.25
	16 x 12	0832-7621	\$488.85
	16 x 14	0832-7641	\$371.80
	18 x 4	0832-7841	\$1,734.10
	18 x 6	0832-7861	\$1,621.35
	18 x 8	0832-7881	\$1,534.53
	18 x 10	0832-7901	\$1,388.15
	18 x 12	0832-7921	\$1,142.13
	18 x 14	0832-7941	\$773.20
	18 x 16	0832-7961	\$660.38
	20 x 4	0832-8141	\$1,716.32
	20 x 6	0832-8161	\$1,580.99
20 x 8	0832-8181	\$1,510.56	
20 x 10	0832-8201	\$1,457.41	
20 x 12	0832-8221	\$1,261.52	
20 x 14	0832-8241	\$1,257.30	
20 x 16	0832-8261	\$1,155.58	
20 x 18	0832-8281	\$796.02	
24 x 4	0832-9041	\$2,746.20	
24 x 6	0832-9061	\$2,704.72	
24 x 8	0832-9081	\$2,646.01	
24 x 10	0832-9101	\$2,582.97	
24 x 12	0832-9121	\$2,349.10	
24 x 14	0832-9141	\$2,166.29	
24 x 16	0832-9161	\$1,974.74	
24 x 18	0832-9181	\$1,803.43	
24 x 20	0832-9201	\$1,703.06	

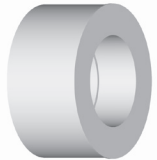
Item:	Size:	Part Number:	List Price:
<b>Eccentric Reducer Soc x Soc</b>			
	6 x 4	0835-5321	\$82.15
	8 x 4	0835-5821	\$134.10
	8 x 6	0835-5851	\$103.25
	10 x 4	0835-6241	\$227.50
	10 x 6	0835-6261	\$193.70
	10 x 8	0835-6281	\$178.15
	12 x 4	0835-6641	\$348.23
	12 x 6	0835-6661	\$328.80
	12 x 8	0835-6681	\$247.88
	12 x 10	0835-6701	\$158.43
	14 x 6	0835-6961	\$567.93
	14 x 8	0835-6981	\$467.43
	14 x 10	0835-7001	\$387.70
	14 x 12	0835-7021	\$248.95
	16 x 8	0835-7581	\$960.95
	16 x 10	0835-7601	\$698.35
	16 x 12	0835-7621	\$620.15
	16 x 14	0835-7641	\$480.75
	18 x 10	0835-7901	\$1,295.65
	18 x 12	0835-7921	\$1,156.05
	18 x 14	0835-7941	\$953.65
	18 x 16	0835-7961	\$930.65
	20 x 12	0835-8221	\$1,576.95
	20 x 14	0835-8241	\$1,571.02
	20 x 16	0835-8261	\$1,443.20
	20 x 18	0835-8281	\$995.85
	24 x 14	0835-9141	\$2,707.60
	24 x 16	0835-9161	\$2,467.00
	24 x 18	0835-9181	\$2,253.72
	24 x 20	0835-9201	\$2,128.38
<b>Reducer Spigot x Soc</b>			
	8 x 4	0832-58231	\$195.54
	8 x 6	0832-58531	\$183.78
	10 x 4	0832-62431	\$299.75
	10 x 6	0832-62631	\$245.95
	10 x 8	0832-62831	\$221.42
	12 x 4	0832-66431	\$416.39
	12 x 6	0832-66631	\$360.95
	12 x 8	0832-66831	\$279.88
	12 x 10	0832-67031	\$243.14
		14 x 4	0832-69431
14 x 6		0832-69631	\$492.65
14 x 8		0832-69831	\$461.93
14 x 10		0832-70031	\$474.83
14 x 12		0832-70231	\$327.67
16 x 4		0832-75431	\$834.77
16 x 6		0832-75631	\$768.96
16 x 8		0832-75831	\$686.25
16 x 10		0832-76031	\$635.87
16 x 12		0832-76231	\$563.13
16 x 14	0832-76431	\$494.78	


Non-stocked fittings are non-returnable




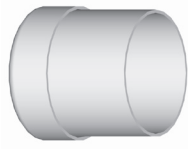
## SCH80 (IPS) Pressure Solvent Weld


Item:	Size:	Part Number:	List Price:	
<b>Reducer Spigot x Soc -Continued</b>				
 1 & 2 Step	18 x 4	0832-78431	\$1,747.42	
	18 x 6	0832-78631	\$1,646.51	
	18 x 8	0832-78831	\$1,568.38	
	18 x 10	0832-79031	\$1,444.62	
	18 x 12	0832-79231	\$1,281.90	
	18 x 14	0832-79431	\$896.02	
	18 x 16	0832-79631	\$790.29	
	 Multi-step	20 x 4	0832-81431	\$1,729.12
		20 x 6	0832-81631	\$1,605.88
		20 x 8	0832-81831	\$1,544.33
		20 x 10	0832-82031	\$1,513.51
		20 x 12	0832-82231	\$1,401.15
		20 x 14	0832-82431	\$1,380.46
		20 x 16	0832-82631	\$1,285.77
		20 x 18	0832-82831	\$969.87
		24 x 4	0832-90431	\$2,759.57
24 x 6		0832-90631	\$2,729.48	
24 x 8		0832-90831	\$2,680.76	
24 x 10		0832-91031	\$2,638.65	
24 x 12		0832-91231	\$2,425.42	
24 x 14		0832-91431	\$2,289.12	
24 x 16	0832-91631	\$2,104.84		
24 x 18	0832-91831	\$1,976.03		
24 x 20	0832-92031	\$1,917.17		

Item:	Size:	Part Number:	List Price:
<b>Flush Reducer Bushing Spigot x Soc</b>			
	10 x 4	0833-62431	\$501.98
	10 x 6	0833-62631	\$363.55
	10 x 8	0833-62831	\$167.94
	12 x 4	0833-66431	\$680.10
	12 x 6	0833-66631	\$439.93
	12 x 8	0833-66831	\$425.65
	12 x 10	0833-67031	\$195.82
	14 x 4	0833-69431	\$969.83
	14 x 6	0833-69631	\$863.53
	14 x 8	0833-69831	\$618.70
	14 x 10	0833-70031	\$372.84
	14 x 12	0833-70231	\$185.35
	16 x 4	0833-75431	\$1,107.93
	16 x 6	0833-75631	\$1,028.80
	16 x 8	0833-75831	\$810.45
	16 x 10	0833-76031	\$587.10
	16 x 12	0833-76231	\$346.50
	16 x 14	0833-76431	\$338.50
	18 x 4	0833-78431	\$1,832.73
	18 x 6	0833-78631	\$1,744.13
18 x 8	0833-78831	\$1,597.98	
18 x 10	0833-79031	\$1,311.75	
18 x 12	0833-79231	\$835.90	
18 x 14	0833-79431	\$815.95	
18 x 16	0833-79631	\$416.60	

Item:	Size:	Part Number:	List Price:
<b>Flush Reducer Bushing Spigot x Soc - Continued</b>			
	20 x 4	0833-81431	\$2,498.04
	20 x 6	0833-81631	\$2,433.10
	20 x 8	0833-81831	\$2,250.35
	20 x 10	0833-82031	\$2,083.18
	20 x 12	0833-82231	\$1,847.15
	20 x 14	0833-82431	\$1,518.83
	20 x 16	0833-82631	\$1,191.70
	20 x 18	0833-82831	\$648.02
	24 x 4	0833-90431	\$3,478.88
	24 x 6	0833-90631	\$3,397.34
	24 x 8	0833-90831	\$3,294.00
	24 x 10	0833-91031	\$2,893.33
	24 x 12	0833-91231	\$2,610.05
	24 x 14	0833-91431	\$2,445.78
	24 x 16	0833-91631	\$2,312.08
	24 x 18	0833-91831	\$2,041.81
24 x 20	0833-92031	\$1,717.50	






Item:	Size:	Part Number:	List Price:
<b>End Cap x Soc</b>			
	6	0847-0601	\$93.23
	8	0847-0801	\$129.70
	10	0847-1001	\$232.20
	12	0847-1201	\$348.00
	14	0847-1401	\$385.13
	16	0847-1601	\$499.40
	18	0847-1801	\$729.10
	20	0847-2001	\$978.70
	24	0847-2401	\$1,820.78

Item:	Size:	Part Number:	List Price:
<b>End Plug Cap x Spigot</b>			
	6	0848-0603	\$147.13
	8	0848-0803	\$192.30
	10	0848-1003	\$312.73
	12	0848-1203	\$579.65
	14	0848-1403	\$616.61
	16	0848-1603	\$798.84
	18	0848-1803	\$1,313.76
	24	0848-2403	\$2,912.45


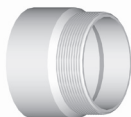

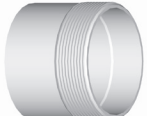

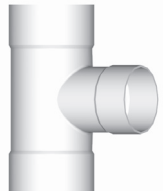
Item:	Size:	Part Number:	List Price:
<b>11 1/4° Elbow Soc x Soc</b>			
	6	0810-0601	\$70.48
	8	0810-0801	\$115.08
	10	0810-1001	\$204.53
	12	0810-1201	\$299.93
	14	0810-1401	\$458.80
	16	0810-1601	\$612.25
	18	0810-1801	\$791.10
	24	0810-2401	\$1,628.10



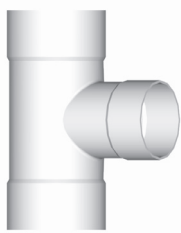
## SCH80 (IPS) Pressure Solvent Weld

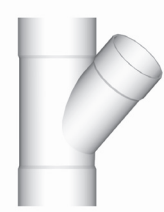
Item:	Size:	Part Number:	List Price:
<b>15° Elbow Soc x Soc</b>			
	6	0811-0601	\$70.48
	8	0811-0801	\$115.08
	10	0811-1001	\$204.53
	12	0811-1201	\$299.93
	14	0811-1401	\$458.80
	16	0811-1601	\$612.25
	18	0811-1801	\$791.10
	20	0811-2001	\$1,364.60
	24	0811-2401	\$1,628.10
<b>22 1/2° Elbow Soc x Soc</b>			
	6	0812-0601	\$70.48
	8	0812-0801	\$115.08
	10	0812-1001	\$204.53
	12	0812-1201	\$299.93
	14	0812-1401	\$458.80
	16	0812-1601	\$612.25
	18	0812-1801	\$791.10
	20	0812-2001	\$1,364.60
	24	0812-2401	\$1,628.10
<b>30° Elbow Soc x Soc</b>			
	6	0813-0601	\$70.48
	8	0813-0801	\$115.08
	10	0813-1001	\$204.53
	12	0813-1201	\$299.93
	14	0813-1401	\$458.80
	16	0813-1601	\$612.25
	18	0813-1801	\$791.10
	20	0813-2001	\$1,364.60
	24	0813-2401	\$1,628.10
<b>45° Elbow Soc x Soc</b>			
	10	0814-1001	\$313.95
	12	0814-1201	\$441.05
	14	0814-1401	\$719.50
	16	0814-1601	\$881.35
	18	0814-1801	\$1,072.50
	20	0814-2001	\$1,472.72
<b>60° Elbow Soc x Soc</b>			
	6	0815-0601	\$240.60
	8	0815-0801	\$291.68
	10	0815-1001	\$498.60
	12	0815-1201	\$651.30
	14	0815-1401	\$811.20
	16	0815-1601	\$916.68
	18	0815-1801	\$1,623.20
	20	0815-2001	\$1,791.13
24	0815-2401	\$2,986.18	

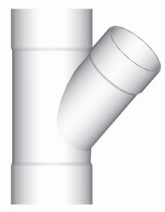
Other degree elbows available, call for pricing.

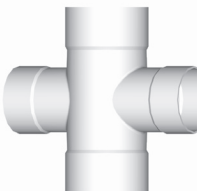
Item:	Size:	Part Number:	List Price:
<b>90° Elbow Soc x Soc</b>			
	8*	0816-0801	\$287.34
	10*	0816-1001	\$446.23
	12	0816-1201	\$729.10
	14	0816-1401	\$930.80
	16	0816-1601	\$1,157.08
	18	0816-1801	\$1,653.55
	20	0816-2001	\$1,975.85
	24	0816-2401	\$3,032.60
*1-piece sweep 90° elbow design			
<b>Adapter Soc x MIPT</b>			
	6	0819-06016	\$119.15
	8	0819-08016	\$128.18
	10	0819-10016	\$154.60
	12	0819-12016	\$228.83
<b>Adapter Soc x FIPT</b>			
	6	0819-06015	\$148.78
	8	0819-08015	\$175.95
	10	0819-10015	\$192.28
	12	0819-12015	\$243.10
<b>Adapter Spigot x MIPT</b>			
	6	0819-06036	\$119.15
	8	0819-08036	\$128.18
	10	0819-10036	\$154.60
	12	0819-12036	\$228.83
<b>Adapter Spigot x FIPT</b>			
	6	0819-06035	\$148.78
	8	0819-08035	\$175.95
	10	0819-10035	\$192.28
	12	0819-12035	\$243.10
<b>Tee Soc x Soc x Soc</b>			
	10 x 4	0801-6241	\$472.75
	10 x 6	0801-6261	\$534.60
	10 x 8	0801-6281	\$579.90
	10 x 10	0801-1001	\$592.30
	12 x 4	0801-6641	\$628.60
	12 x 6	0801-6661	\$693.20
	12 x 8	0801-6681	\$744.40
	12 x 10	0801-6701	\$827.50
	12 x 12	0801-1201	\$835.75
	14 x 4	0801-6941	\$932.40
	14 x 6	0801-6961	\$1,006.60
	14 x 8	0801-6981	\$1,058.21
	14 x 10	0801-7001	\$1,130.24
	14 x 12	0801-7021	\$1,193.34
	14 x 14	0801-1401	\$1,752.50
	16 x 4	0801-7541	\$1,043.23
	16 x 6	0801-7561	\$1,109.98
	16 x 8	0801-7581	\$1,232.59
16 x 10	0801-7601	\$1,336.88	
16 x 12	0801-7621	\$1,472.91	
16 x 14	0801-7641	\$1,697.96	
16 x 16	0801-1601	\$2,278.78	

## SCH80 (IPS) Pressure Solvent Weld

Item:	Size:	Part Number:	List Price:
<b>Tee Soc x Soc x Soc - Continued</b>			
	18 x 4	0801-7841	\$1,899.50
	18 x 6	0801-7861	\$2,057.11
	18 x 8	0801-7881	\$2,145.66
	18 x 10	0801-7901	\$2,298.65
	18 x 12	0801-7921	\$2,429.61
	18 x 14	0801-7941	\$2,581.05
	18 x 16	0801-7961	\$2,614.05
	18 x 18	0801-1801	\$2,713.05
	20 x 4	0801-8141	\$2,329.84
	20 x 6	0801-8161	\$2,459.06
	20 x 8	0801-8181	\$2,535.54
	20 x 10	0801-8201	\$2,640.01
	20 x 12	0801-8221	\$2,831.05
	20 x 14	0801-8241	\$3,035.33
	20 x 16	0801-8261	\$3,253.50
	20 x 18	0801-8281	\$3,420.50
	20 x 20	0801-2001	\$3,498.98
	24 x 4	0801-9041	\$2,900.01
	24 x 6	0801-9061	\$3,011.11
	24 x 8	0801-9081	\$3,090.68
	24 x 10	0801-9101	\$3,280.53
	24 x 12	0801-9121	\$3,401.08
	24 x 14	0801-9141	\$3,541.99
	24 x 16	0801-9161	\$3,705.88
24 x 18	0801-9181	\$4,481.04	
24 x 20	0801-9201	\$4,566.98	
24 x 24	0801-2401	\$4,649.45	

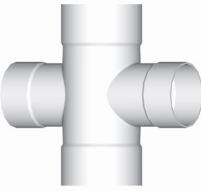
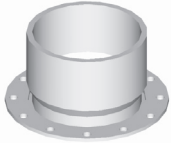
Item:	Size:	Part Number:	List Price:
<b>Wye Soc x Soc x Soc - Continued</b>			
 <p>All SCH80 Wyes are pressure rated at 100 psi.</p> <p>Maximum Internal Pressure Rating at 73° F.</p>	18 x 4	0857-7841	\$2,138.50
	18 x 6	0857-7861	\$2,301.30
	18 x 8	0857-7881	\$2,386.45
	18 x 10	0857-7901	\$2,565.20
	18 x 12	0857-7921	\$2,595.85
	18 x 14	0857-7941	\$2,781.90
	18 x 16	0857-7961	\$2,800.05
	18 x 18	0857-1801	\$2,828.80
	20 x 4	0857-8141	\$2,518.08
	20 x 6	0857-8161	\$2,713.38
	20 x 8	0857-8181	\$2,867.05
	20 x 10	0857-8201	\$2,965.68
	20 x 12	0857-8221	\$3,071.50
	20 x 14	0857-8241	\$3,317.96
	20 x 16	0857-8261	\$3,592.05
	20 x 18	0857-8281	\$3,726.33
	20 x 20	0857-2001	\$3,777.35
	24 x 4	0857-9041	\$3,133.65
	24 x 6	0857-9061	\$3,241.35
	24 x 8	0857-9081	\$3,324.85
	24 x 10	0857-9101	\$3,474.50
	24 x 12	0857-9121	\$3,695.03
	24 x 14	0857-9141	\$3,838.60
	24 x 16	0857-9161	\$4,095.28
24 x 18	0857-9181	\$4,722.47	
24 x 20	0857-9201	\$4,943.33	
24 x 24	0857-2401	\$5,027.53	

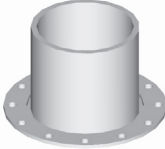

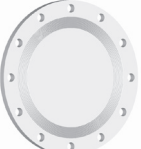
<b>Wye Soc x Soc x Soc</b>			
 <p>All SCH80 Wyes are pressure rated at 100 psi.</p> <p>Maximum Internal Pressure Rating at 73° F.</p>	8 x 4	0857-5821	\$480.03
	8 x 6	0857-5851	\$566.80
	8 x 8	0857-0801	\$576.50
	10 x 4	0857-6241	\$667.40
	10 x 6	0857-6261	\$759.80
	10 x 8	0857-6281	\$878.29
	10 x 10	0857-1001	\$904.11
	12 x 4	0857-6641	\$842.28
	12 x 6	0857-6661	\$960.80
	12 x 8	0857-6681	\$1,052.05
	12 x 10	0857-6701	\$1,115.61
	12 x 12	0857-1201	\$1,149.50
	14 x 4	0857-6941	\$1,042.63
	14 x 6	0857-6961	\$1,103.75
	14 x 8	0857-6981	\$1,128.76
	14 x 10	0857-7001	\$1,256.88
	14 x 12	0857-7021	\$1,428.17
	14 x 14	0857-1401	\$1,920.50
	16 x 4	0857-7541	\$1,135.23
	16 x 6	0857-7561	\$1,140.23
	16 x 8	0857-7581	\$1,286.99
	16 x 10	0857-7601	\$1,448.11
	16 x 12	0857-7621	\$1,578.38
	16 x 14	0857-7641	\$1,827.28
16 x 16	0857-1601	\$2,522.90	

<b>Cross Soc x Soc x Soc x Soc</b>			
	6 x 4	0808-5321	\$423.09
	6 x 6	0808-0601	\$435.86
	8 x 4	0808-5821	\$474.07
	8 x 6	0808-5851	\$512.34
	8 x 8	0808-0801	\$636.33
	10 x 4	0808-6241	\$653.15
	10 x 6	0808-6261	\$683.38
	10 x 8	0808-6281	\$879.52
	10 x 10	0808-1001	\$1,027.17
	12 x 4	0808-6641	\$744.10
	12 x 6	0808-6661	\$864.94
	12 x 8	0808-6681	\$1,033.03
	12 x 10	0808-6701	\$1,267.56
	12 x 12	0808-1201	\$1,446.52
	14 x 4	0808-6941	\$1,101.18
	14 x 6	0808-6961	\$1,216.22
	14 x 8	0808-6981	\$1,383.26
	14 x 10	0808-7001	\$1,598.29
	14 x 12	0808-7021	\$1,808.34
	14 x 14	0808-1401	\$2,324.22
	16 x 4	0808-7541	\$1,393.35
	16 x 6	0808-7561	\$1,506.52
	16 x 8	0808-7581	\$1,685.74
	16 x 10	0808-7601	\$1,836.84
16 x 12	0808-7621	\$2,062.74	
16 x 14	0808-7641	\$2,583.10	
16 x 16	0808-1601	\$2,634.11	



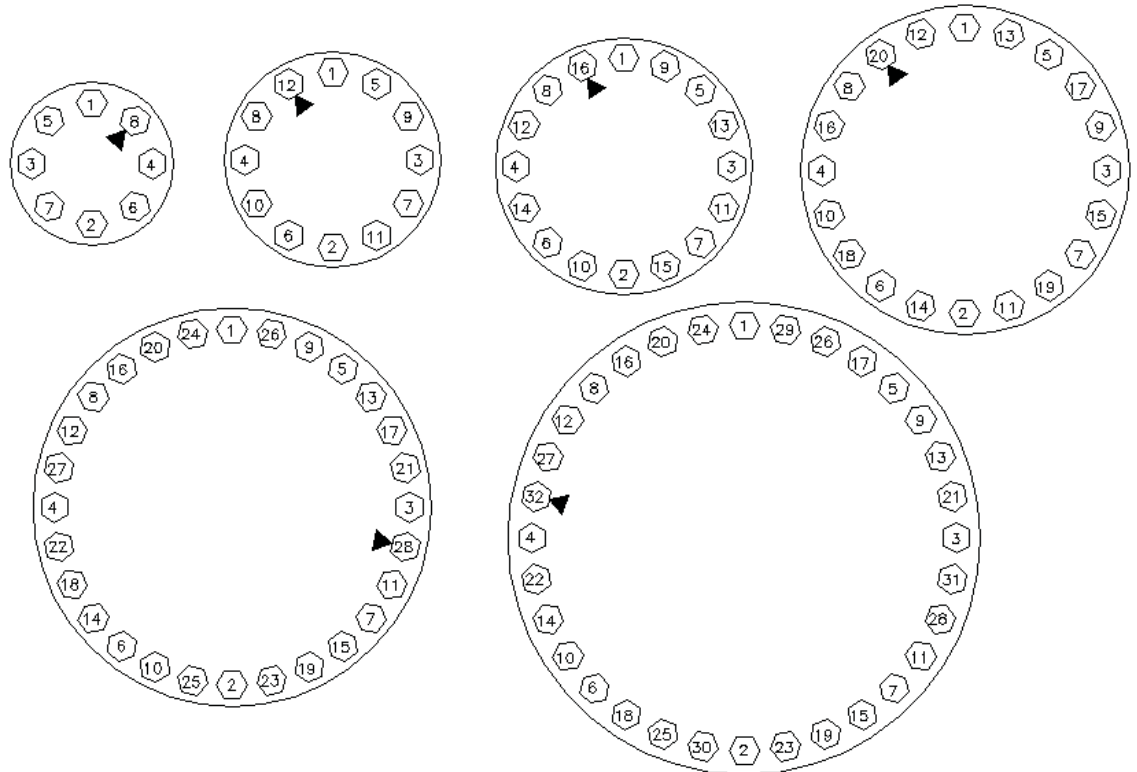
## SCH80 (IPS) Pressure Solvent Weld

Item:	Size:	Part Number:	List Price:
<b>Cross Soc x Soc x Soc x Soc - Continued</b>			
	18 x 4	0808-7841	\$1,966.38
	18 x 6	0808-7861	\$2,052.98
	18 x 8	0808-7881	\$2,202.25
	18 x 10	0808-7901	\$2,352.93
	18 x 12	0808-7921	\$2,463.43
	18 x 14	0808-7941	\$2,610.35
	18 x 16	0808-7961	\$2,720.70
	18 x 18	0808-1801	\$2,763.90
	20 x 4	0808-8141	\$2,465.33
	20 x 6	0808-8161	\$2,840.63
	20 x 8	0808-8181	\$2,872.28
	20 x 10	0808-8201	\$3,070.53
	20 x 12	0808-8221	\$3,292.55
	20 x 14	0808-8241	\$3,676.43
	20 x 16	0808-8261	\$3,748.03
	20 x 18	0808-8281	\$3,950.58
	20 x 20	0808-2001	\$4,023.03
	24 x 4	0808-9041	\$2,943.85
	24 x 6	0808-9061	\$3,129.23
	24 x 8	0808-9081	\$3,251.08
	24 x 10	0808-9101	\$3,297.08
	24 x 12	0808-9121	\$3,448.95
	24 x 14	0808-9141	\$4,103.48
	24 x 16	0808-9161	\$4,381.30
24 x 18	0808-9181	\$5,027.50	
24 x 20	0808-9201	\$6,011.25	
24 x 24	0808-2401	\$6,046.63	
<b>Vanstone Flange x Soc IPS SCH80</b>			
	4	854040-	\$34.77
	6	854060-	\$54.67
	8	854080-	\$89.07
	10	854100-	\$115.31
	12	854120-	\$124.33
	14	0853-14041	\$790.38
	16	0853-16041	\$1,041.55
	18	0853-18041	\$1,222.64
	20	0853-20041	\$1,481.58
	24	0853-24041	\$1,994.87

Item:	Size:	Part Number:	List Price:	
<b>Vanstone Flange x Spigot IPS SCH80</b>				
	4	856040-	\$35.06	
	6	856060-	\$55.15	
	8	856080-	\$98.65	
	10	856100-	\$115.31	
	12	856120-	\$124.33	
	14	0853-14043	\$790.38	
	16	0853-16043	\$1,041.55	
	18	0853-18043	\$1,222.64	
	20	0853-20043	\$1,481.58	
	24	0853-24043	\$1,994.87	
	<b>Vanstone Flange x Gasket IPS SCH80</b>			
		4	0853-04042	\$64.59
6		0853-06042	\$106.97	
8		0853-08042	\$156.80	
10		0853-10042	\$255.61	
12		0853-12042	\$304.33	
14		0853-14042	\$1,287.50	
16		0853-16042	\$1,441.25	
18		0853-18042	\$1,762.45	
20		0853-20042	\$2,126.97	
24		0853-24042	\$2,964.08	
<b>Blind Flanges</b>				
		10	0851-100	\$233.24
	12	0851-120	\$314.10	
	14	0851-140	\$944.53	
	16	0851-160	\$1,119.68	
	18	0851-180	\$1,259.37	
	20	0851-200	\$2,035.41	
	24	0851-240	\$2,713.58	
Class 150 Series Bolt Hole Pattern  1" Thick - 50 psi				

# SCH80 (IPS) Pressure Solvent Weld

## Van Stone Flange Bolt Tightening Sequence



Size	Number of Bolts	Flange Thickness
4	8	1 3/16
6	8	1 5/16
8	8	1 13/32
10	12	1 1/2
12	12	1 5/8
14	12	1/2
16	16	1/2
18	16	1/2
20	20	1/2
24	20	1/2
30	28	1/2
36	32	1/2

4" - 12" Flange Rings are Injection Molded  
Fiberglass Reinforced (FRP)

14" - 36" Flange Rings are 1/2" Thick Steel

\*Stainless Steel Flange Rings 14" - 36" are available. Call for Pricing.

